



Bergamid™ B70 G20 UF Orange 70

Polyamide 6

Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Europe		
Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight		
Features	• Flame Retardant • Good Hardness • Good Impact Resistance	• Good Processability • Good Stiffness • Good Strength	• Halogen Free • Medium Viscosity
Uses	• Appliances • Consumer Applications	• Electrical/Electronic Applications • General Purpose	• Industrial Applications
Appearance	• Orange		
Forms	• Pellets		
Processing Method	• Injection Molding		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density	1.32 g/cm ³	1.32 g/cm ³	ISO 1183
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus	979000 psi	6750 MPa	ISO 527-2/1
Tensile Stress	12300 psi	85.0 MPa	ISO 527-2/5
Tensile Strain (Break)	2.5 %	2.5 %	ISO 527-2/5
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact Strength	2.9 ft·lb/in ²	6.0 kJ/m ²	ISO 180/A
Thermal	Typical Value (English)	Typical Value (SI)	
Melting Temperature	428 to 437 °F	220 to 225 °C	
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating (0.06 in (1.6 mm))	V-0	V-0	UL 94
Glow Wire Flammability Index 0.08 in (2.0 mm)	1760 °F	960 °C	IEC 60695-2-12

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Rear Temperature	446 to 464 °F	230 to 240 °C
Middle Temperature	455 to 473 °F	235 to 245 °C
Front Temperature	464 to 482 °F	240 to 250 °C
Nozzle Temperature	482 to 500 °F	250 to 260 °C
Mold Temperature	140 to 176 °F	60 to 80 °C

Notes

¹ Typical values are not to be construed as specifications.

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